

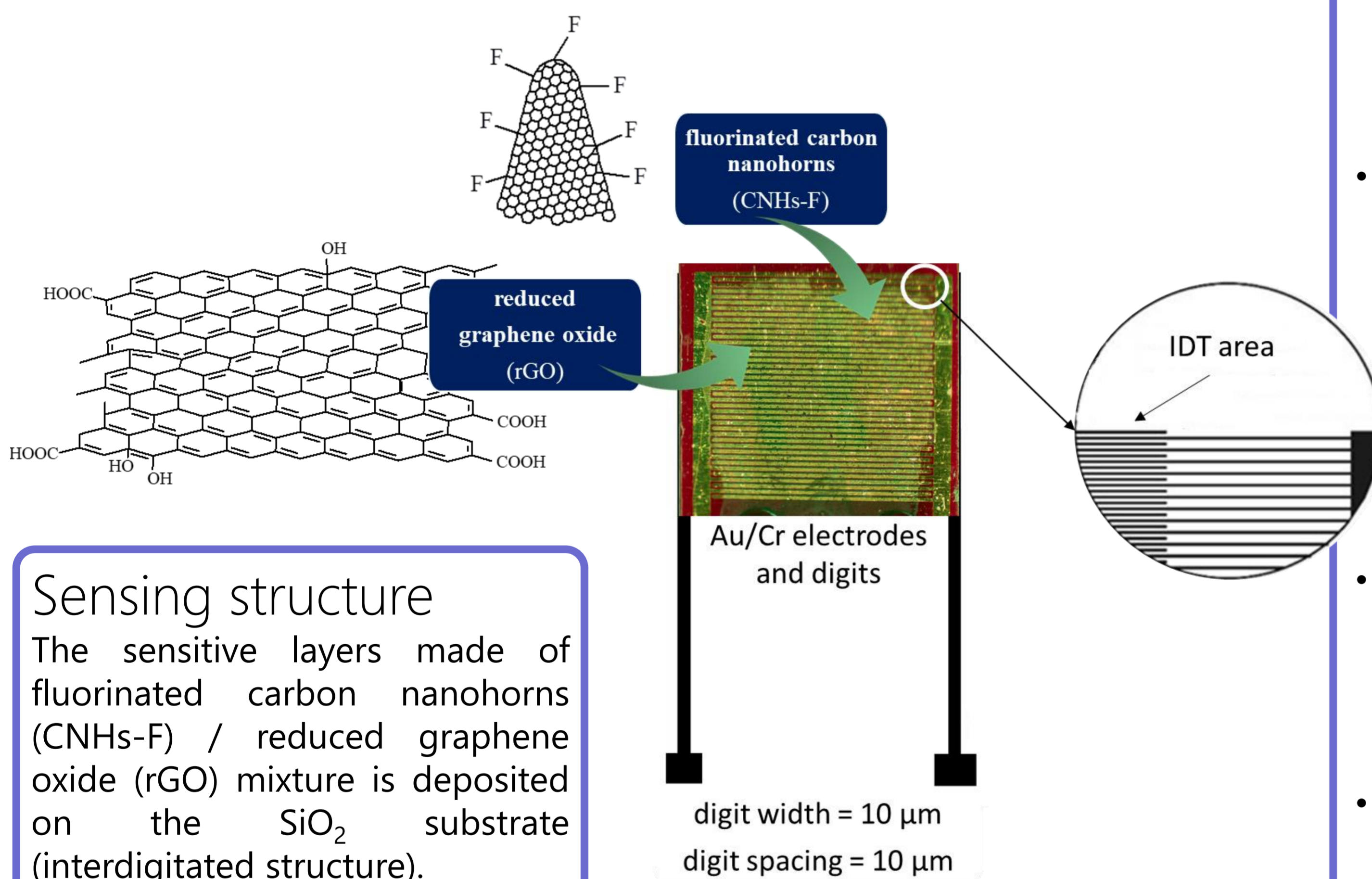
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Field of Invention

Nitrogen dioxide (NO₂) is a significant air pollutant with harmful effects on human health and the environment. The increasing awareness of the health and environmental impacts of nitrogen dioxide (NO₂) has led to the development and growth of the NO₂ sensor market. As the need for monitoring and controlling NO₂ emissions has become more significant, several factors have contributed to the remarkable development of this market in recent decades: (a) environmental regulations and air quality standards have been implemented in many regions, which mandate the monitoring of NO₂ levels in all areas, especially in areas with high pollution levels, (c) industries that produce NO₂ emissions, such as automotive, power generation, and manufacturing, require sensors to comply with emission standards and to optimize their processes, (d) the emergence of Internet of Things (IoT) and the concept of smart cities has led to the integration of NO₂ sensors into urban infrastructure for real-time monitoring and data collection. This data can be used to improve public health and reduce pollution.

Architecture of a sensing device with interdigitated electrodes



Sensing structure

The sensitive layers made of fluorinated carbon nanohorns (CNHs-F) / reduced graphene oxide (rGO) mixture is deposited on the SiO₂ substrate (interdigitated structure).

Sensor manufacturing

- the synthesis of fluorinated carbon nanohorns is carried out by plasma treatment of F₂ and N₂ (volume mixture 1:10) at a pressure of 0.5 bar, in a nickel reactor, at room temperature.
- the dispersion of fluorinated carbon nanohorns is prepared by dissolving CNHs-F in isopropyl alcohol, under magnetic stirring for three hours, at room temperature.
- reduced graphene oxide is added to the dispersion obtained previously, under magnetic stirring for three hours, at room temperature.
- the obtained dispersion is deposited by the drop casting method using a Kapton substrate with linear electrodes or with interdigitated electrodes (after masking the contact area beforehand).
- the sensitive layer obtained is subjected to a thermal treatment at 120 °C, for four hours, in a vacuum.

Original approach

The sensitive layers described in this invention, which can be used to obtain resistive NO₂ sensors, are nanocomposite matrices made with fluorinated carbon nanohorns (CNHs-F) and reduced graphene oxide (rGO). From the point of view of the detection principle, the resistance of the sensitive layer varies with the NO₂ concentration level.

Advantages of the proposed sensing device

- fluorinated carbon nanohorns and reduced graphene oxide give a high specific surface / volume ratio, as well as a variation in the resistance of the sensitive layer upon contact with NO₂ molecules;
- the presence of fluorine atoms minimizes the effect of humidity on the resistance variation of the sensitive layer as a consequence of their hydrophobic effect, ;
- due to the increased electronegativity, the fluorine atoms increase the polarity of the surface of the nanocarbon material, creating temporary dipoles that facilitate the interaction with NO₂ molecules.
- graphene oxide acts as a dispersant for the fluorinated carbon nanohorns ensuring superior homogeneity and improved morphology of the film sensitive to NO₂ molecules.
- chemical and thermal stability;
- superior mechanical properties;
- detection at room temperature.